

1. Identification

Product identifier Hydrochloric Acid Solution (20%)
Other means of identification None.
Recommended use Miscellaneous.
Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company Name Corning Incorporated

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2. Hazard(s) identification**Hazards for the product as sold**

Physical hazards	Corrosive to metals	Category 1
Health hazards	Skin corrosion/irritation	Category 1B
	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, single exposure	Category 3 respiratory tract irritation
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements

Signal word Danger

Hazard statement May be corrosive to metals. Causes severe skin burns and eye damage. May cause respiratory irritation.

Precautionary statement

Prevention Keep only in original packaging. Do not breathe mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response If swallowed: Rinse mouth. Do NOT induce vomiting. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up. Store in a corrosion resistant container with a resistant inner liner.
Disposal	Dispose of waste and residues in accordance with local authority requirements.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS No./Unique ID	%
Hydrochloric acid		CAS No. 7647-01-0	20

Composition comments All concentrations are in percent by weight unless otherwise indicated.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a poison center or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist/vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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Methods and materials for containment and cleaning up

Prevent entry into waterways, sewer, basements or confined areas.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage**Precautions for safe handling**

Do not get in eyes, on skin, or on clothing. Avoid breathing mist/vapors. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Store in tightly closed container. Keep only in the original container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection**Occupational exposure limits**

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Permissible Exposure Limits (PEL) for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
Hydrochloric acid	Ceiling	7 mg/m ³ 5 ppm

US. ACGIH Threshold Limit Values (TLV)

Components	Type	Value
Hydrochloric acid	Ceiling	2 ppm

NIOSH. Immediately Dangerous to Life or Health (IDLH) Values, as amended

Components	Type	Value
Hydrochloric acid	IDLH	50 ppm

US. NIOSH: Pocket Guide to Chemical Hazards Recommended Exposure Limits (REL)

Components	Type	Value
Hydrochloric acid	Ceiling	7 mg/m ³ 5 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing.

Respiratory protection

Chemical respirator with organic vapor cartridge and full facepiece.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Physical state	Liquid.
Form	Liquid.
Color	Clear. Slight Yellow.
Odor	Pungent.
Odor threshold	Property has not been measured.
Melting point/freezing point	-173.6 °F (-114.22 °C) estimated
Boiling point or initial boiling point and boiling range	≥ 213.8 - ≤ 217.4 °F (≥ 101 - ≤ 103 °C)
Flammability	Not applicable.
Upper/lower flammability or explosive limits	
Explosive limit - lower (%)	Property has not been measured.
Explosive limit - upper (%)	Property has not been measured.
Flash point	Not applicable.
Auto-ignition temperature	Not applicable.
Decomposition temperature	Property has not been measured.
pH	<0.1 (conc. ≤ 1.0N), <1.1 (conc. ≤ 0.1N)
Kinematic viscosity	Property has not been measured.
Solubility	
Solubility (water)	Infinitely soluble.
Partition coefficient (n-octanol/water)	Property has not been measured.
Vapor pressure	-0.01 hPa estimated
Density and/or relative density	
Density	1.00 g/cm ³ estimated
Relative density	Property has not been measured.
Vapor density	Property has not been measured.
Particle characteristics	
Particle size	Not applicable.
Other information	
Evaporation rate	Property has not been measured.
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.
Percent volatile	100 % (69.8 °F (21 °C))
Specific gravity	1.09
Viscosity	Property has not been measured.

10. Stability and reactivity

Reactivity	May be corrosive to metals.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Metals. Amines.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation.
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Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met.
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Skin corrosion/irritation	Causes severe skin burns and eye damage.
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Serious eye damage/eye irritation	Causes serious eye damage.
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Respiratory or skin sensitization

Respiratory sensitization	Not a respiratory sensitizer.
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Skin sensitization	This product is not expected to cause skin sensitization.
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Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
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Carcinogenicity	Not classifiable as to carcinogenicity to humans.
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IARC Monographs. Overall Evaluation of Carcinogenicity

Hydrochloric acid (CAS CAS No. 7647-01-0)	3 Not classifiable as to carcinogenicity to humans.
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OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
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Specific target organ toxicity - single exposure	May cause respiratory irritation.
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Specific target organ toxicity - repeated exposure	Not classified.
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Aspiration hazard	Not an aspiration hazard.
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Chronic effects	Prolonged inhalation may be harmful.
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12. Ecological information

Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.
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Components	Species	Test Results
Hydrochloric acid		
Aquatic		
Acute		
Fish	LC50 Gambusia affinis	282 mg/l, 96 h

Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.
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Bioaccumulative potential	No data available.
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Mobility in soil	No data available.
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Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.
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13. Disposal considerations

Disposal instructions	Dispose of this material and its container to hazardous or special waste collection point. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.
Local disposal regulations	Dispose in accordance with all applicable regulations.
Hazardous waste code	D002: Waste Corrosive material [pH ≤2 or ≥12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner.
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1789
UN proper shipping name	Hydrochloric acid solution
Transport hazard class(es)	
Class	8
Subsidiary hazard	-
Label(s)	8
Packing group	II
Environmental hazards	
Marine pollutant	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IATA

UN number	UN1789
UN proper shipping name	Hydrochloric acid solution
Transport hazard class(es)	
Class	8
Subsidiary hazard	-
Packing group	II
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number	UN1789
UN proper shipping name	HYDROCHLORIC ACID SOLUTION
Transport hazard class(es)	
Class	8
Subsidiary hazard	-
Packing group	II
Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to IMO instruments Not established.

15. Regulatory information

US federal regulations	This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.	
Toxic Substances Control Act (TSCA)	All components of the mixture on the TSCA 8(b) inventory are designated "active".	
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.	

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Hydrochloric acid (CAS CAS No. 7647-01-0) 5000 LBS

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)**SARA 302 Extremely hazardous substance**

Chemical name	CAS number	Reportable quantity (pounds)	Threshold planning quantity (pounds)	Threshold planning quantity, lower value (pounds)	Threshold planning quantity, upper value (pounds)
Hydrochloric acid	CAS No. 7647-01-0	5000	500		

SARA 311/312 Hazardous chemical

Yes

Classified hazard categories

Corrosive to metal
 Skin corrosion or irritation
 Serious eye damage or eye irritation
 Specific target organ toxicity (single or repeated exposure)

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
Hydrochloric acid	CAS No. 7647-01-0	20

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Hydrochloric acid (CAS CAS No. 7647-01-0)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Hydrochloric acid (CAS CAS No. 7647-01-0)

Safe Drinking Water Act (SDWA)

Not regulated.

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

Hydrochloric acid (CAS CAS No. 7647-01-0) 6545

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

Hydrochloric acid (CAS CAS No. 7647-01-0) 20 %WV

DEA Exempt Chemical Mixtures Code Number

Hydrochloric acid (CAS CAS No. 7647-01-0) 6545

US state regulations**California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins. For more information go to www.P65Warnings.ca.gov.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Industrial Chemicals (AICIS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes

Country(s) or region	Inventory name	On inventory (yes/no)*
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date	06-21-2022
Revision date	10-28-2025
Version #	02
NFPA ratings	



List of abbreviations	CAS: Chemical Abstract Service. Ceiling: Short Term Exposure Limit Ceiling value. DOT: Department of Transportation. IARC: International Agency for Research on Cancer. IATA: International Air Transport Association. IMDG: International Maritime Dangerous Goods. IMO: International Maritime Organization. LC50: Lethal Concentration 50%. NFPA: National Fire Protection Association. NIOSH: National Institute for Occupational Safety & Health.
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References	ECHA CHEM HSDB® - Hazardous Substances Data Bank IARC Monographs. Overall Evaluation of Carcinogenicity
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Disclaimer	Corning Incorporated cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.
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